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## Double Needle Chart

Size/Style	Use	Machine Foot
1.6/70 1.6/80	Pin tucking on fine fabrics and decorative stitches	9 groove pin tuck
2.0/80 2.5/80 3.0/90	Same as above	7 groove
4.0/80 4.0/90 4.0/100 6.0/100	Pin tuck, Topstitching, Decorative Topstitching on medium to heavy weight fabrics, decorative effects	5 groove or Standard 3 groove, Standard or Applique
4.0/100 Jeans	Topstitching, Decorative effects, straight stitch only <b>NOT OLDER MACHINES</b> Topstitching on heavy fabrics	Standard or Applique
2.5/75 Stretch 4.0/90	Topstitching light weight, medium or heavy knits	Standard or Applique
2.0/75 Embroidery 4.0/90	Decorative effects with rayon and special threads	Standard or Applique
3.0/75 Embroidery 3.0/80 Metafil	Decorative effects with decorative threads	5 groove, Standard or Applique
3.0 Drilling	Topstitching, decorative effects	Standard or Applique

### Note:

1.6 to 2.0 width needles can be used with all machines and zigzags up to 2.0, 2.5 to 3.0 zigzags up to 1.5 width.  
 4.0 are for straight stitch only – used on machines with stitch widths of 4.0 plus.  
 6.0 are for straight stitch only – used on machines with stitch widths of 6.0 plus.